



# 126in Quadfloat® Mower

## Groundsmaster® 455-D

Model No. 30402—210000001 and Up

## Parts Catalog

### Ordering Replacement Parts

To order replacement parts, please supply: the part number, the quantity, and the description of each part desired.

### Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

#### Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form **a:b**. The **a** represents the reference number of the entire service assembly and the **b** represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number **6**, the tire by **6:1**, the valve by **6:2**, and the wheel by **6:3**. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually.

Reference numbers of this type appear in illustrations and in part lists.

#### Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form **nX y**. The **n** represents the quantity of the part, the **X** is the multiplication symbol, and the **y** represents the reference number.

For example, in an illustration, the reference number **2X 37** means that two of the parts identified by reference number 37 are indicated.

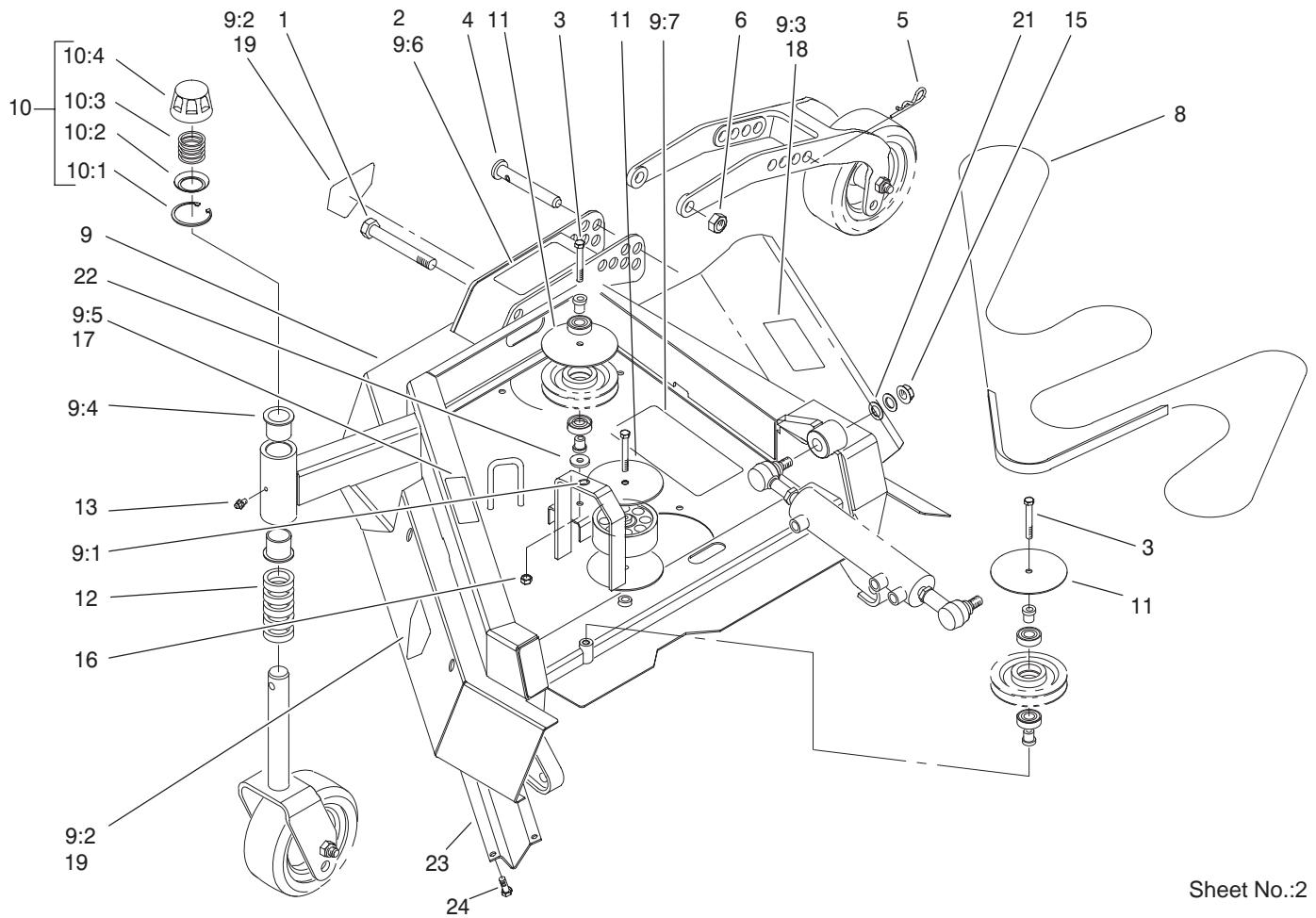
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## Part Description Abbreviations

Part descriptions in this catalog may include the following abbreviations.

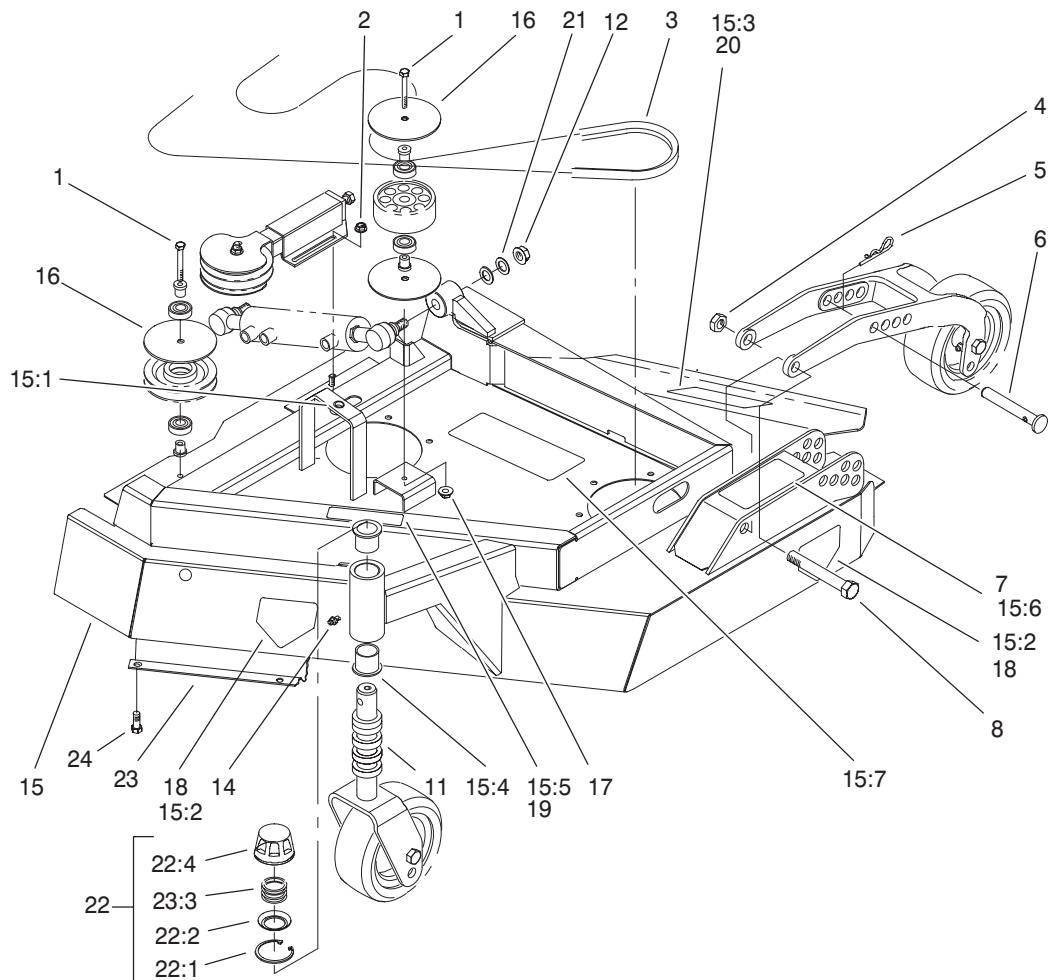
Abbreviation	Meaning	Abbreviation	Meaning
AR .....	as required	HYD .....	hydraulic
ASM .....	assembly	INC .....	incorporated
CARR .....	carriage	LH .....	left hand
DEG .....	degrees	NI .....	nylon insert
FH .....	flat head	PPH .....	Phillips pan head
GA .....	gauge	PTH .....	Phillips truss head
HF .....	hex flange	PTO .....	power take off
HH .....	hex head	RH .....	right hand
HHF .....	hex head flange	SFH .....	slotted fillister head
HLH .....	hex lag head	SHH .....	slotted hex head
HJ .....	hex jam	SQH .....	square head
HOC .....	height-of-cut	SHWH .....	slotted hex washer head
HS .....	hex socket	SPH .....	slotted pan head
HSBH .....	hex socket button head	SRH .....	slotted round head
HSFH .....	hex socket flat head	STD .....	standard
HSH .....	hex socket head	TAP .....	self tapping
HWH .....	hex washer head	TTH .....	Torx truss head
HWHTF .....	hex washer head thread forming	WH .....	wing head



Sheet No.:2

## Right Hand Deck Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3216-6	1	Screw-HH	18	93-7824	1	Decal-Danger, Int'l
2	93-9413	1	Decal-HOC, Int'l	19	93-7815	2	Decal-Danger, Int'l
3	323-13	3	Screw-HH	21	86-1440	2	Washer-Flat
4	86-2010	1	Pin-HOC	22	3256-35	1	Washer-Flat
5	3290-256	1	Pin-Hair	23	93-7208-01	1	Shield-Deck, Wing
6	3296-15	1	Nut-Lock NI	24	32144-11	10	Screw-TAP
8	100-2588	1	V-Belt, B-Section				
9	92-7758	1	RH Wing Deck ASM				
9:1	32148-10	1	Insert-Threaded				
9:2	43-8480	2	Decal-Danger				
9:3	66-1340	1	Decal-Danger				
9:4	69-6470	2	Bushing-Castor				
9:5	85-6410	1	Decal-Danger				
9:6	86-0700	1	Decal-HOC, RH Wing				
9:7	86-0760	1	Decal-Belt, RH				
10	92-9727	1	HOC Cap ASM				
10:1	92-5581	1	Ring-Retaining				
10:2	92-5583	1	Washer-Cap				
10:3	92-9726	1	Spring-Compression				
10:4	92-8861	1	Cap-HOC				
11	86-2600-01	4	Washer-Guide, Belt				
12	69-1510	5	Spacer-Castor				
13	302-5	1	Fitting-Grease				
15	32128-54	1	Nut-Flange				
16	32128-29	1	Locknut-Flange				
17	93-7814	1	Decal-Danger				

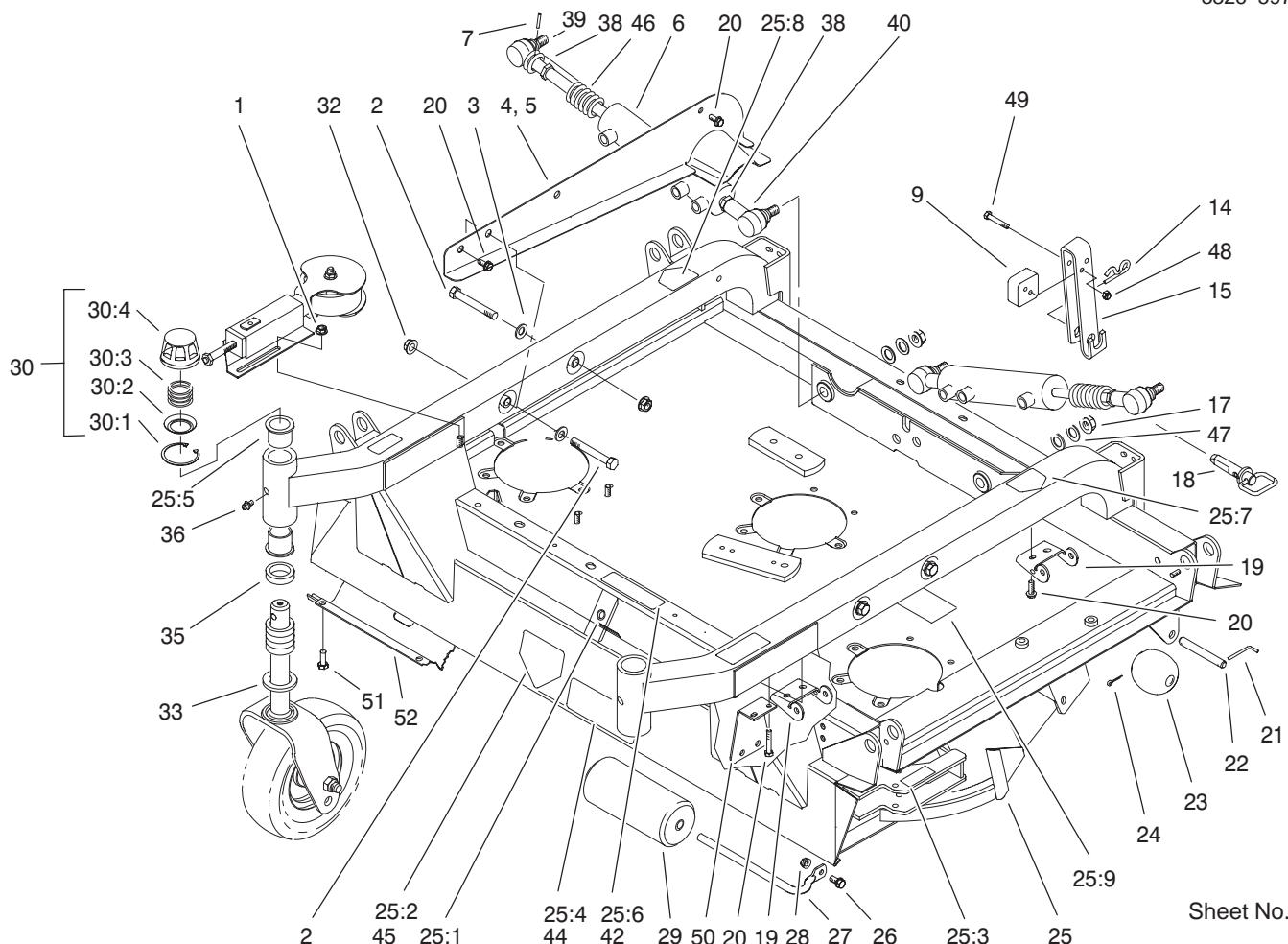


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## Left Hand Deck Assembly

Ref. No.	Part No.	Qty.	Description
1	323-13	2	Screw-HH
2	32128-19	2	Nut-HF
3	100-2588	1	V-Belt, B-Section
4	3296-15	1	Nut-Lock NI
5	3290-256	1	Pin-Hair
6	86-2010	1	Pin-HOC
7	93-9412	1	Decal-HOC, Int'l
8	3216-6	1	Screw-HH
11	69-1510	5	Spacer-Castor
12	32128-54	1	Nut-Flange
14	302-5	1	Fitting-Grease
15	92-7756	1	LH Wing Deck ASM
15:1	32148-10	1	Insert-Threaded
15:2	43-8480	2	Decal-Danger
15:3	66-1340	1	Decal-Danger
15:4	69-6470	2	Bushing-Castor
15:5	85-6410	1	Decal-Danger
15:6	86-0710	1	Decal-HOC, LH Wing
15:7	86-0750	1	Decal-Belt, LH
16	86-2600-01	3	Washer-Guide, Belt
17	32128-29	1	Locknut-Flange
18	93-7815	2	Decal-Danger, Int'l
19	93-7814	1	Decal-Danger
20	93-7824	1	Decal-Danger, Int'l
21	86-1440	2	Washer-Flat
22	92-9727	1	HOC Cap ASM

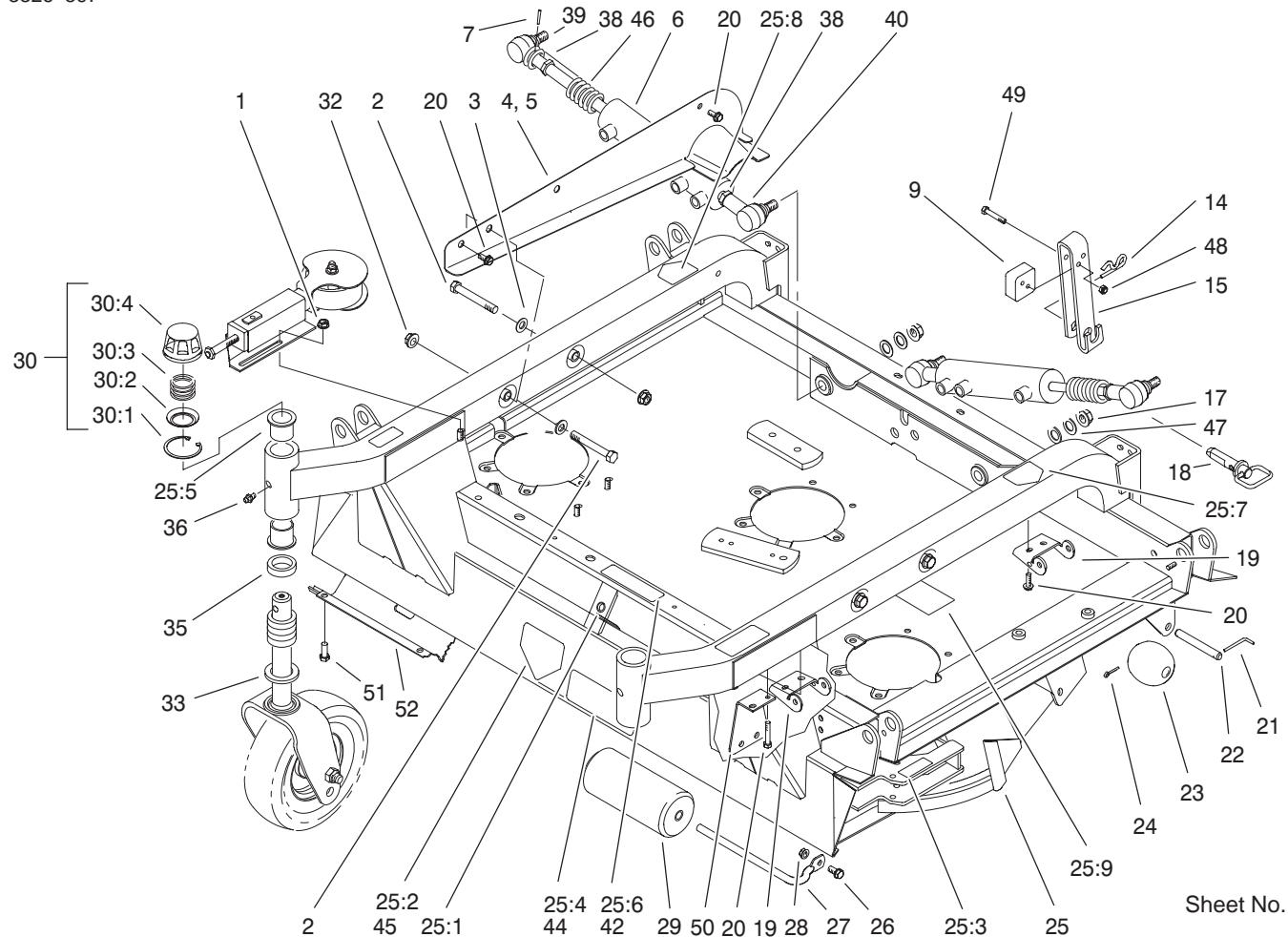
Ref. No.	Part No.	Qty.	Description
22:1	92-5581	1	Ring-Retaining
22:2	92-5583	1	Washer-Cap
22:3	92-9726	1	Spring-Compression
22:4	92-8861	1	Cap-HOC
23	93-7208-01	1	Shield-Deck, Wing
24	32144-11	10	Screw-TAP



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## Center Deck Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32128-19	2	Nut-HF	25:7	86-0720	1	Decal-HOC, LH Center
2	325-35	4	Screw-HH	25:8	86-0730	1	Decal-HOC, RH Center
3	3256-26	4	Washer-Flat	25:9	86-0740	1	Decal-Belt, Center
4	86-2230-01	1	Guide-Cover, RH	26	3234-1	1	Screw-HHF
5	86-2260-01	1	Guide-Cover, LH	27	68-6840	1	Shaft-Roller
6	86-2190	2	Cylinder-Lift, Wing	28	32128-21	1	Nut-HF
7	32121-51	2	Pin-Roll	29	68-6710	1	Roller
9	94-8008	2	Plate-Wear	30	92-9727	2	HOC Cap ASM
14	3290-256	2	Pin-Hair	30:1	92-5581	1	Ring-Retaining
15	94-8009-01	2	Strap-Deck, HOC	30:2	92-5583	1	Washer-Cap
17	32128-54	2	Nut-Flange	30:3	92-9726	1	Spring-Compression
18	86-2390	2	Pin	30:4	92-8861	1	Cap-HOC
19	86-1890-03	4	Hinge	32	32128-23	4	Nut-HF
20	32144-26	12	Screw-Flow	33	77-0950	2	Washer-Castor
21	57-0690	2	Pin-Special	35	69-1510	10	Spacer-Castor
22	57-0680	2	Shaft-Roller	36	302-5	2	Fitting-Grease
23	29-4820	2	Roller	38	84-5300	4	Nut-Jam
24	3272-11	2	Pin-Cotter	39	92-5810-03	2	Female Rod End ASM
25	92-7757	1	Center Deck ASM	40	92-5811-03	2	Male Rod End ASM
25:1	32148-10	1	Insert-Threaded	42	93-7814	1	Decal-Danger
25:2	43-8480	1	Decal-Danger	44	93-7818	1	Decal-Torque, Blade Bolt
25:3	55-4300	2	Decal-Warning	45	93-7815	1	Decal-Danger, Int'l
25:4	68-8340	1	Decal-Torque				
25:5	69-6470	4	Bushing-Castor				
25:6	85-6410	1	Decal-Danger				

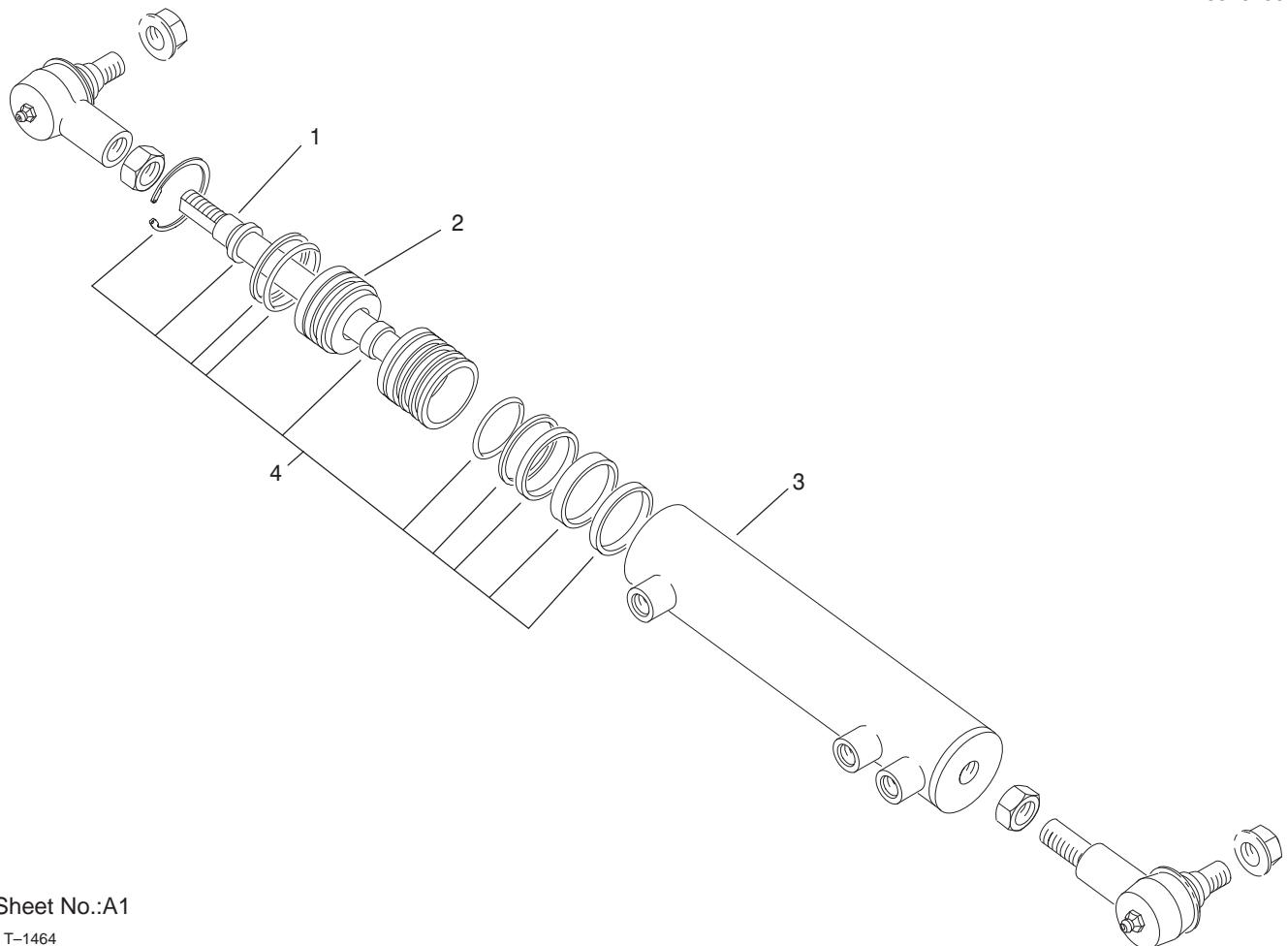


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## Center Deck Assembly (Continued)

Ref. No.	Part No.	Qty.	Description
46	86-2510-01	2	Spring-Comp, Lift
47	86-1440	4	Washer-Flat
48	3296-29	4	Nut-Lock NI
49	322-21	4	Screw-HH
50	94-8020-03	2	Shield-Harness, Wire
51	32144-11	14	Screw-TAP
52	93-7207-01	1	Shield-Deck, Center

Ref. No.	Part No.	Qty.	Description

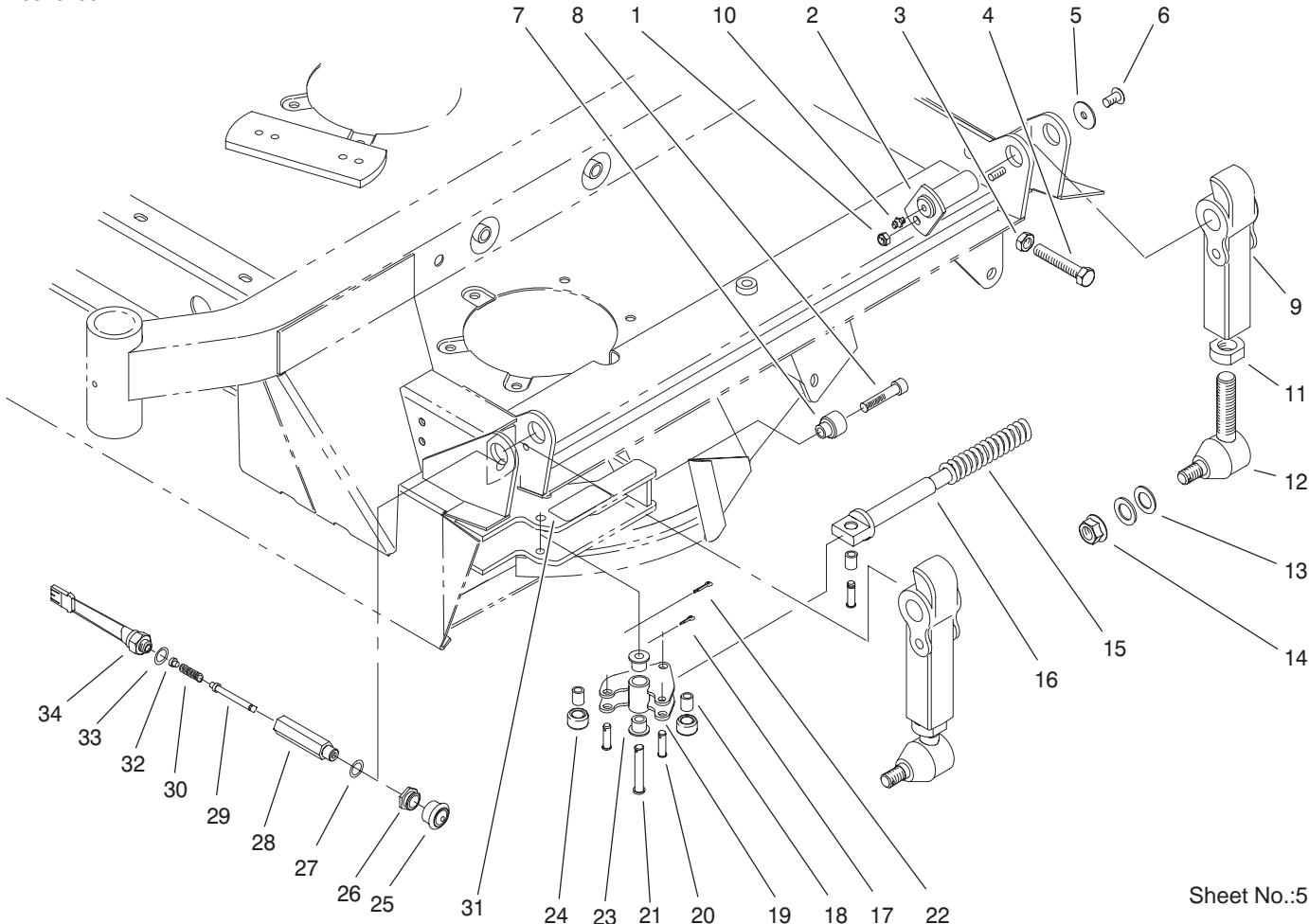


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## Hydraulic Cylinder Assembly No. 86-2190

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	92-0603	1	Rod/Piston				
2	92-0604	1	Head-Ring, Snap				
3	92-0602	1	Barrel ASM				
4	92-0600	1	Kit-Seal				

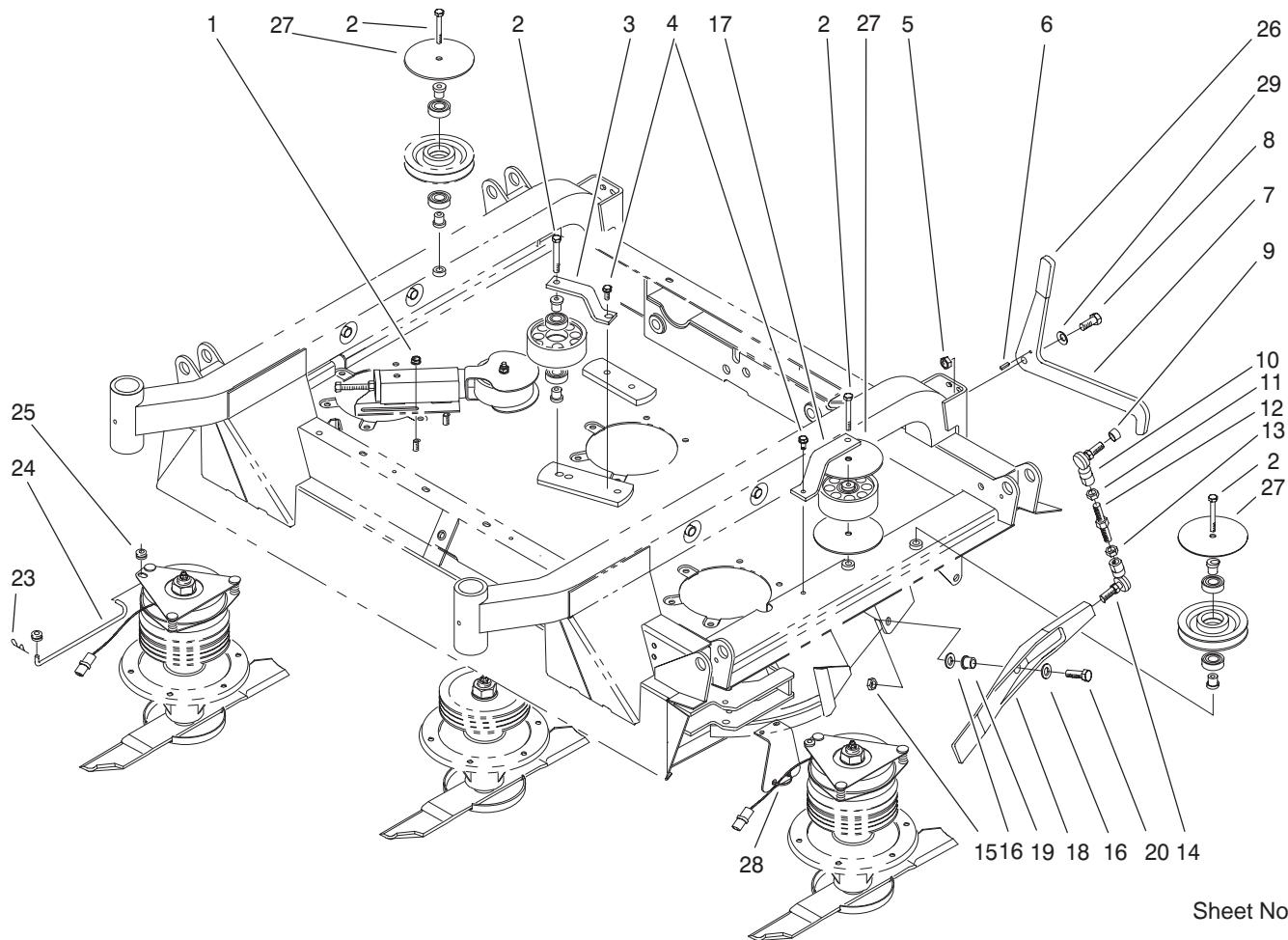


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## Deck Breakaway Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-29	4	Nut-Lock NI
2	84-1350	4	Pin-Pivot
3	3218-18	2	Nut-Jam
4	60-9870	2	Screw
5	53-6380	4	Washer
6	323-4	4	Screw-HH
7	92-4036	2	Cap-Rod
8	92-4037	2	Capscrew-HSH
9	84-0800-01	4	Arm-Pivot
10	302-5	4	Fitting-Grease
11	86-2070	4	Nut
12	86-2080-01	4	Joint-Ball
13	86-1440	8	Washer-Flat
14	32128-54	4	Nut-Flange
15	86-2560-01	2	Spring-Compression
16	86-2650	2	Spring-Support
17	3272-5	6	Pin-Cotter
18	86-2090	6	Bushing-Pm
19	86-2150	2	Lock
20	283-61	6	Pin-Yoke
21	86-2130	2	Pin-Clevis
22	3272-9	2	Pin-Cotter
23	86-2180	4	Bushing-Flange
24	86-2120	4	Roller-Lock
25	94-8031	2	Boot-Switch
26	94-8029	2	Nut-Special

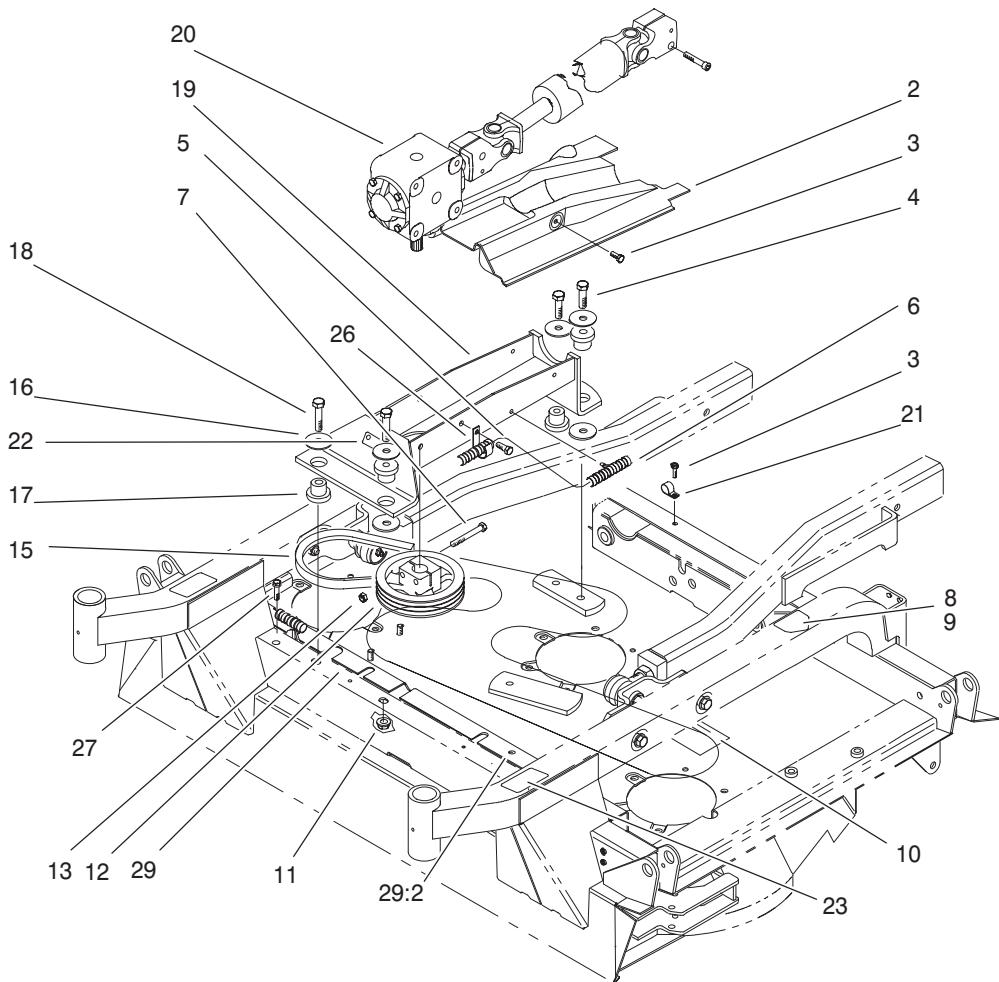
Ref. No.	Part No.	Qty.	Description
27	237-7	2	O-Ring
28	94-8023	2	Guide-Pin, Switch
29	94-8024	2	Plunger-Switch
30	43-8600	2	Spring-Compression
31	93-6674	2	Decal-Warning
32	43-8610	2	Guide
33	237-42	2	O-Ring
34	72-4320	2	Switch



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## Trap Door Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32128-19	2	Nut-HF	28	3290-378	2	Tie-Cable
2	323-13	4	Screw-HH	29	3290-483	2	Washer
3	86-1820-01	1	Bracket-Pulley				
4	32144-70	2	Screw-HH				
5	3296-25	2	Nut-Lock NI				
6	32121-11	2	Pin-Roll				
7	86-2400-01	2	Latch-Arm				
8	325-5	2	Screw-HH				
9	86-1560	2	Spacer-Cylinder, Lift				
10	86-1490	2	End-Rod, LH Thread				
11	3220-12	2	Nut-HJ, LH Thread				
12	86-1570	2	Rod-Threaded				
13	3220-5-01	2	Nut-HJ				
14	86-1550	2	End-Rod, RH Thread				
15	3296-25	2	Nut-Lock NI				
16	3256-26	4	Washer-Flat				
17	92-7766-01	1	Bracket - Pulley				
18	92-4033-01	2	Trap-Door				
19	256-243	2	Bearing-Flange				
20	325-7	2	Screw-HH				
23	3290-467	2	Pin-Hair				
24	86-2590	2	Rod-Clutch				
25	237-141	4	Grommet-Rubber				
26	48-7081	2	Grip-Plastic				
27	86-2600-01	4	Washer-Guide, Belt				



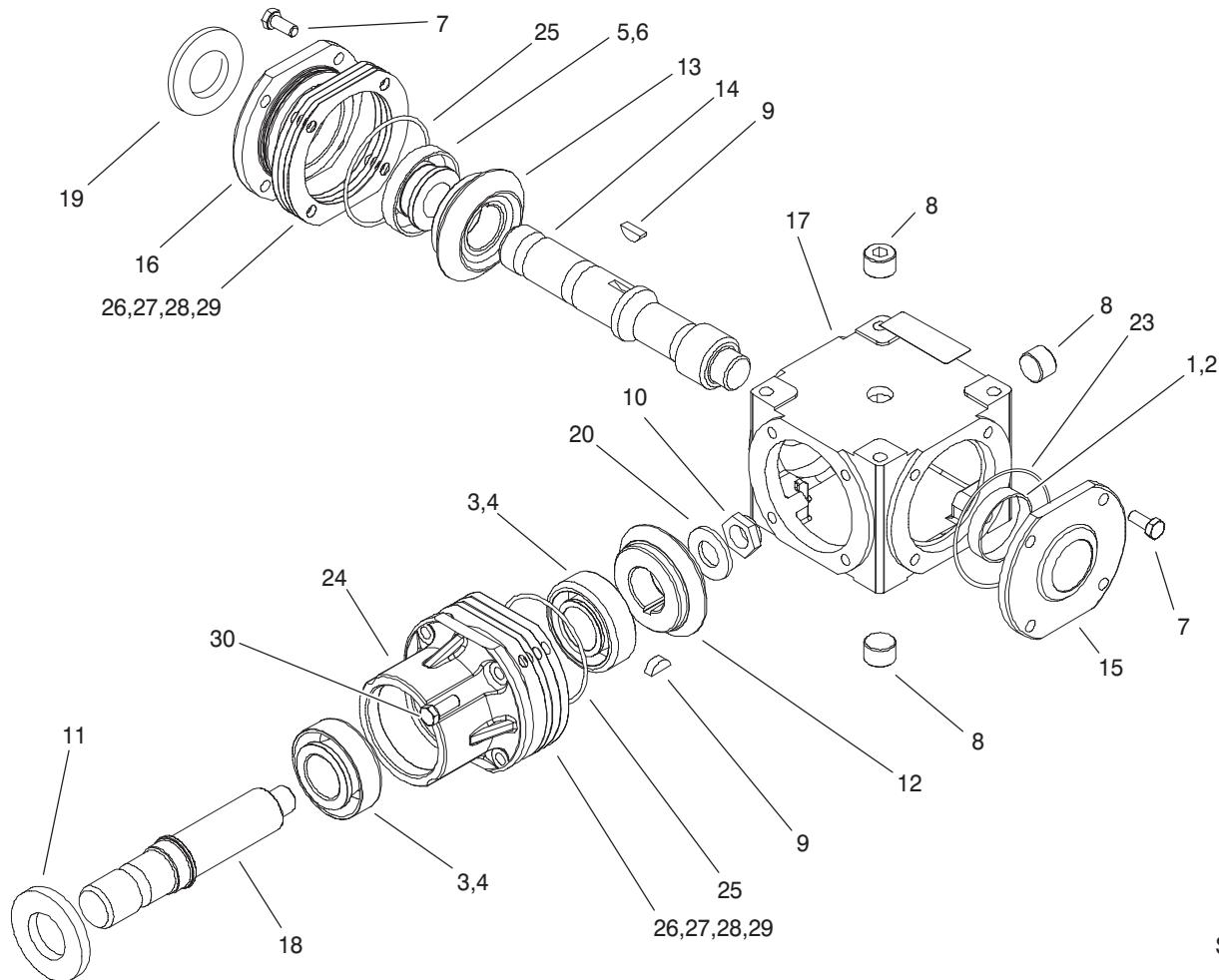
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## Drive Assembly

Ref. No.	Part No.	Qty.	Description
2	86-1830	1	Cover-Driveshaft
3	32144-70	3	Screw-HH
4	325-7	2	Screw-HH
5	3234-1	4	Screw-HHF
6	95-4375	1	Harness-Wire, Deck
7	323-14	2	Screw-HH
8	93-9410	1	Decal-HOC, RH Center
9	93-9411	1	Decal-HOC, LH Center
10	86-0740	1	Decal-Belt, Center
11	32128-23	2	Nut-HF
12	86-1410-03	1	Pulley-Gearbox
*12	86-3100-03	1	Pulley-Gearbox, High Speed
13	3296-39	2	Nut-Lock, NI
15	86-1970	1	V-Belt
16	86-1990	6	Washer
17	84-1550	4	Mount-Rubber
18	325-9	2	Screw-HH
19	86-2020-01	1	Support-Gearbox
20	100-2585	1	Gearbox
21	2412-138	1	R-Clamp
22	93-6697	1	Decal-Lube
23	86-0780	1	Decal-HOC
23	93-9421	1	Decal-HOC

Ref. No.	Part No.	Qty.	Description
26	2412-150	1	J-Clip
27	3234-1	2	Screw-HHF
29	100-2591	1	Shield ASM
29:2	32148-9	2	Nut-Insert

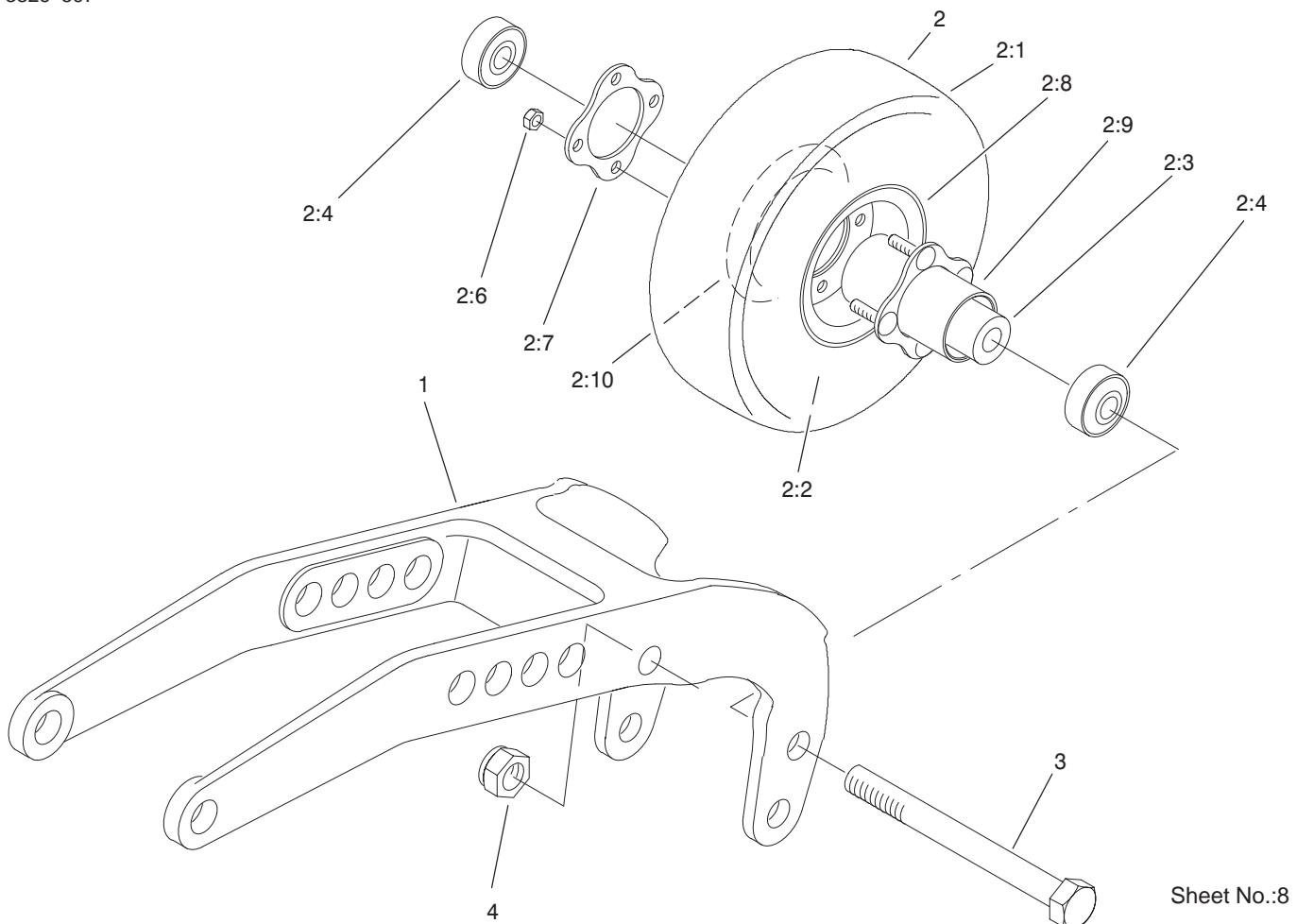
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Sheet No.:A2  
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## Gearbox Assembly No. 100-2585

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	100-4571	1	Bearing-Cup	29	100-7760	3	Shim – Yellow (.020)
2	100-4572	1	Bearing-Cone	30	104-2366	4	Screw
3	104-2359	2	Bearing-Cup				
4	104-2360	2	Bearing-Cone				
5	100-5817	1	Bearing-Cup				
6	104-2358	1	Bearing-Cone				
7	100-5818	8	Screw-HH				
8	100-5812	3	Plug				
9	100-4580	2	Key-Woodruff				
10	100-1391	1	Nut-Lock				
11	104-2361	1	Seal				
12	104-2367	1	Gear-RH				
13	104-2368	1	Gear-LH				
14	104-2362	1	Shaft-Input				
15	100-9984	1	Cap-End, Closed				
16	104-2357	1	Cap-End, Open				
17	100-5826	1	Case				
18	104-2363	1	Shaft-Output				
19	104-2364	1	Seal				
20	100-5824	1	Washer				
23	100-5847	1	O-Ring				
24	104-2365	1	Housing-Pinion				
25	100-5848	2	O-Ring				
26	100-1394	3	Shim-Green (.003)				
27	100-7758	3	Shim-Blue (.005)				
28	100-1396	3	Shim-Brown (.010)				

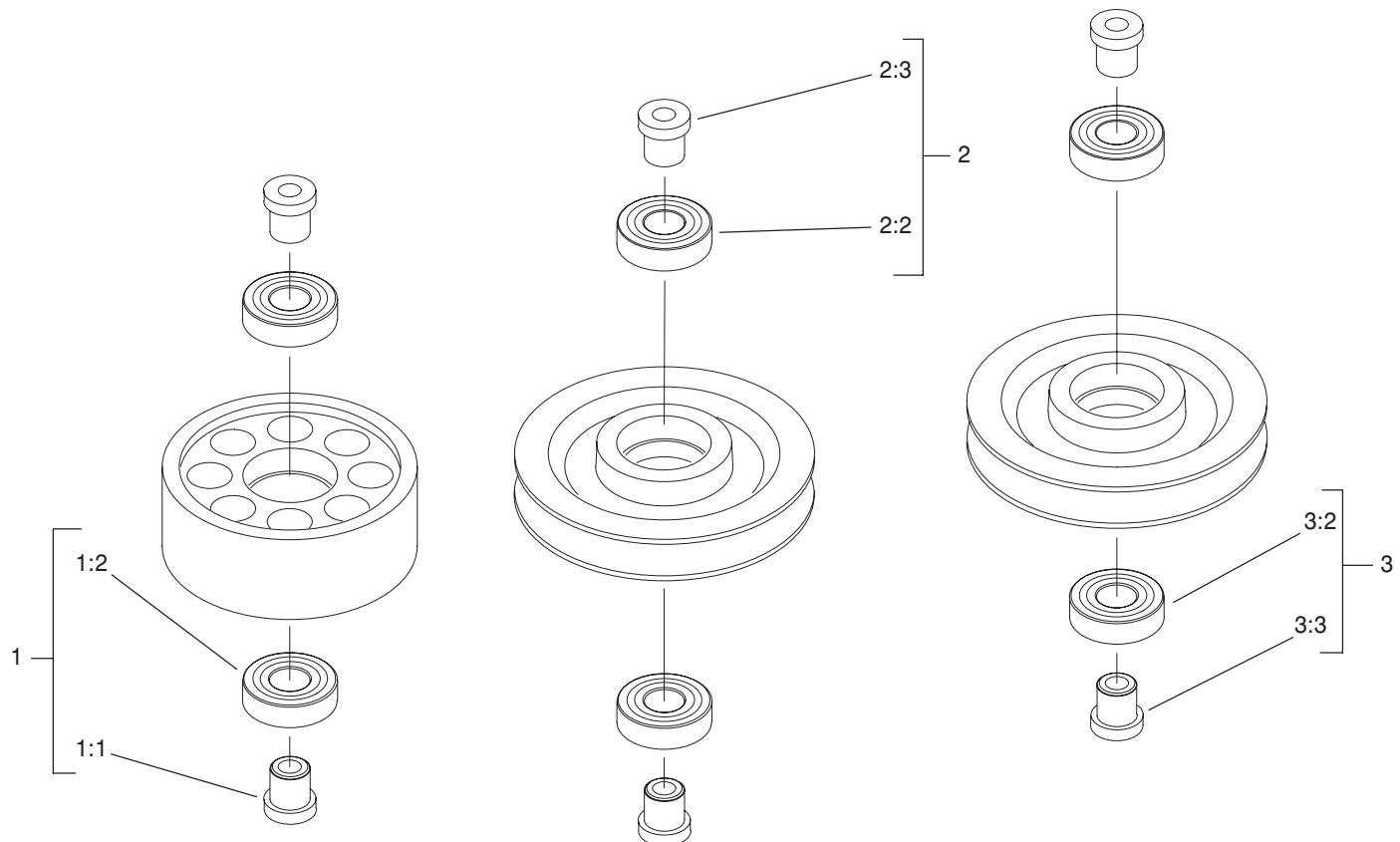


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## Rear Castor Assembly

Ref. No.	Part No.	Qty.	Description
1	75-9790-01	2	Arm-Pivot
2	93-9938	2	8 Inch Wheel ASM
2	93-5974	2	Wheel-8 Inch, Foam Filled
2:1	93-9939	2	Tire
2:2	68-8950	1	Tube-Inner (W/Valve)
2:3	93-4241	2	Spacer-Bearing, Inner
2:4	93-4237	4	Bearing
2:6	32128-16	8	Nut-HHF
2:7	93-4242	2	Plate
2:8	93-4239	3	Rim-Wheel, Half
2:9	93-5980	2	Hub
2:10	95-2741	1	Rim-Wheel, Half
3	327-24	2	Screw-HH
4	3296-53	2	Nut-Lock, NI

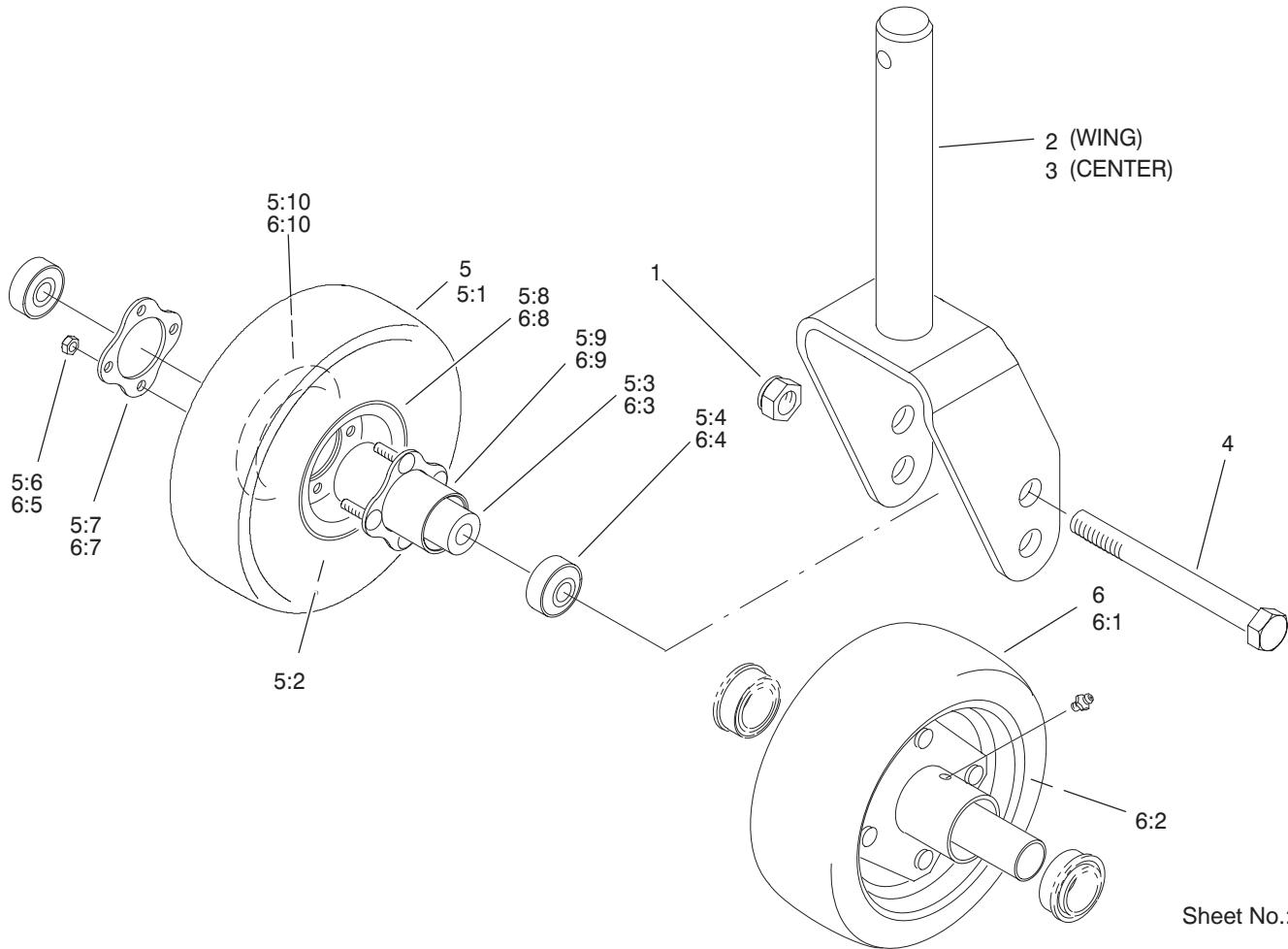
Ref. No.	Part No.	Qty.	Description



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## Pulley Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	92-0625	6	Flat Pulley ASM				
1:1	100-2587	2	Spacer-Bearing				
1:2	38-7820	2	Bearing-Ball				
2	92-9722	4	V-Pulley ASM				
2:2	38-7820	2	Bearing-Ball				
2:3	100-2587	2	Spacer-Bearing				
3	104-2355	2	Idler Pulley ASM				
3:2	38-7820	2	Bearing-Ball				
3:3	100-2587	2	Spacer-Bearing				



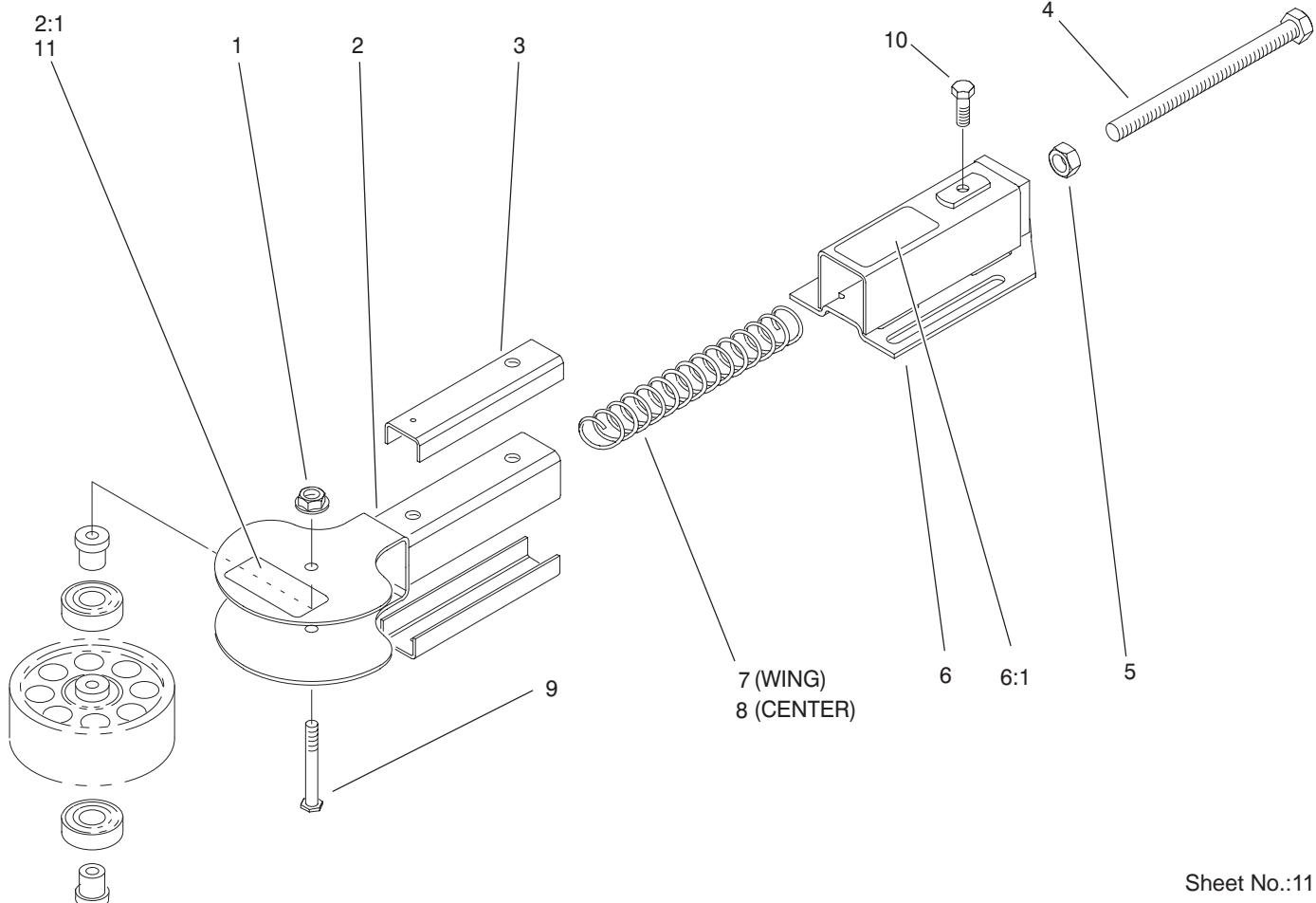
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## Front Castor Assembly

Ref. No.	Part No.	Qty.	Description
1	3296-53	4	Nut-Lock, NI
2	92-7750-01	2	Fork-Castor
3	92-7752-01	2	Fork-Castor
4	327-24	4	Screw-HH
*5	93-5974	2	Wheel-8 Inch, Foam Filled
5	93-9938	2	8 Inch Wheel ASM
5:1	93-9939	2	Tire
5:2	68-8950	1	Tube-Inner (W/Valve)
5:3	93-4241	2	Spacer-Bearing, Inner
5:4	93-4237	4	Bearing
5:6	32128-16	8	Nut-HHF
5:7	93-4242	2	Plate
5:8	93-4239	3	Rim-Wheel, Half
5:9	93-5980	2	Hub
5:10	95-2741	1	Rim-Wheel, Half
*6	93-5973	2	Wheel-10 Inch, Foam Filled
*6	93-4240	2	Wheel ASM-10 Inch
6	76-1880	2	10 Inch Tire ASM
6:1	93-4243	2	Tire
6:2	93-4244	1	Tube-Inner (W/Valve)
6:3	93-4241	2	Spacer-Bearing, Inner
6:4	93-4237	4	Bearing
6:5	32128-16	4	Nut-HHF
6:7	93-4242	2	Plate

\* Not illustrated

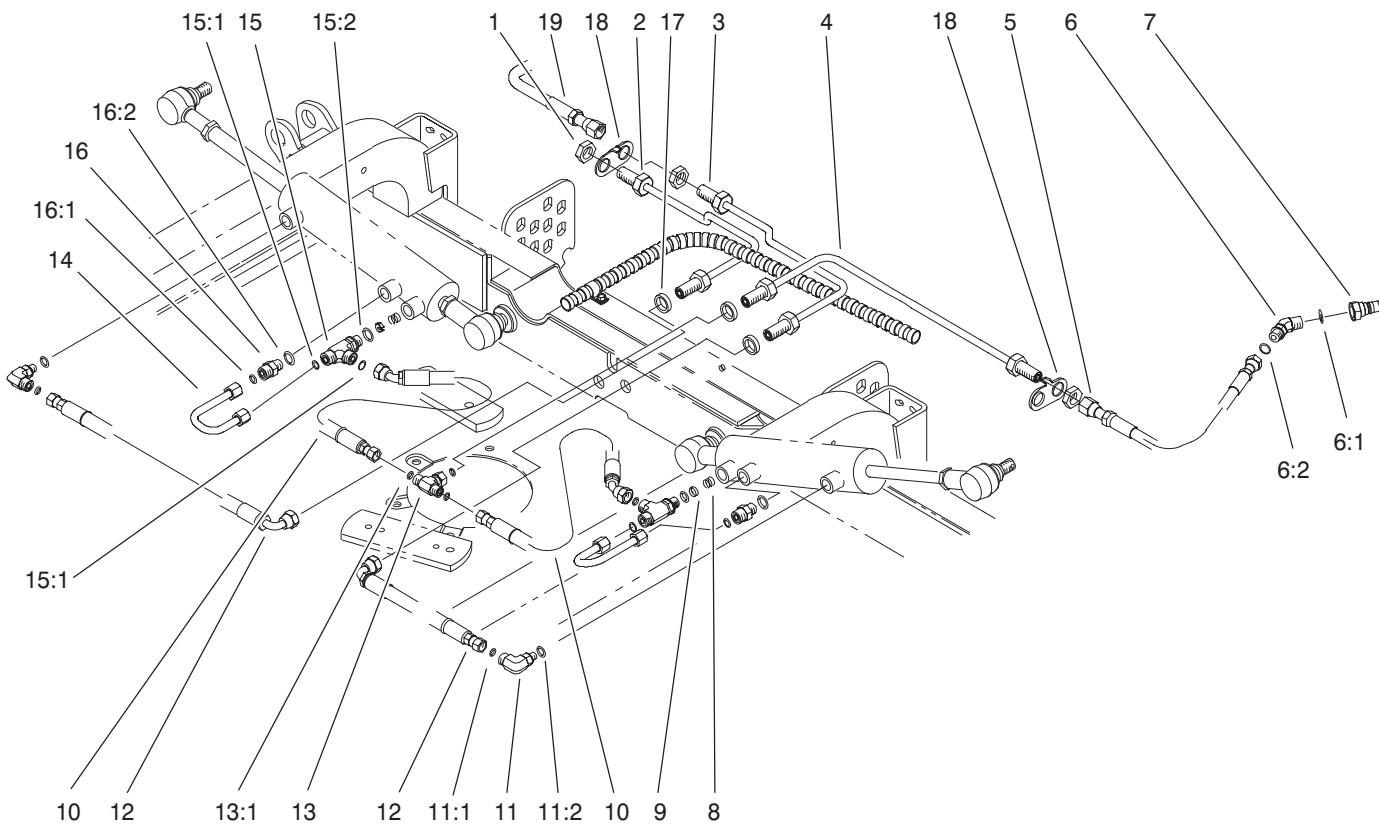
Ref. No.	Part No.	Qty.	Description
6:8	93-4239	3	Rim-Wheel, Half
6:9	93-5980	2	Hub
6:10	95-2741	1	Rim-Wheel, Half



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## Belt Tensioner Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	32128-43	3	Nut-Flange				
2	95-4383	3	Pulley Yoke ASM				
2:1	55-4300	1	Decal-Warning				
3	86-0060	6	Sleeve-Tube				
4	86-0050	3	Screw				
5	3217-9	3	Nut-HH				
6	92-0626	3	Tube ASM				
6:1	93-9418	1	Decal-Adjustment				
7	92-7767	2	Spring-Compression				
8	92-7768	1	Spring-Compression				
9	86-2000	3	Screw				
10	322-5	3	Screw-HH				
11	93-6674	3	Decal-Warning				

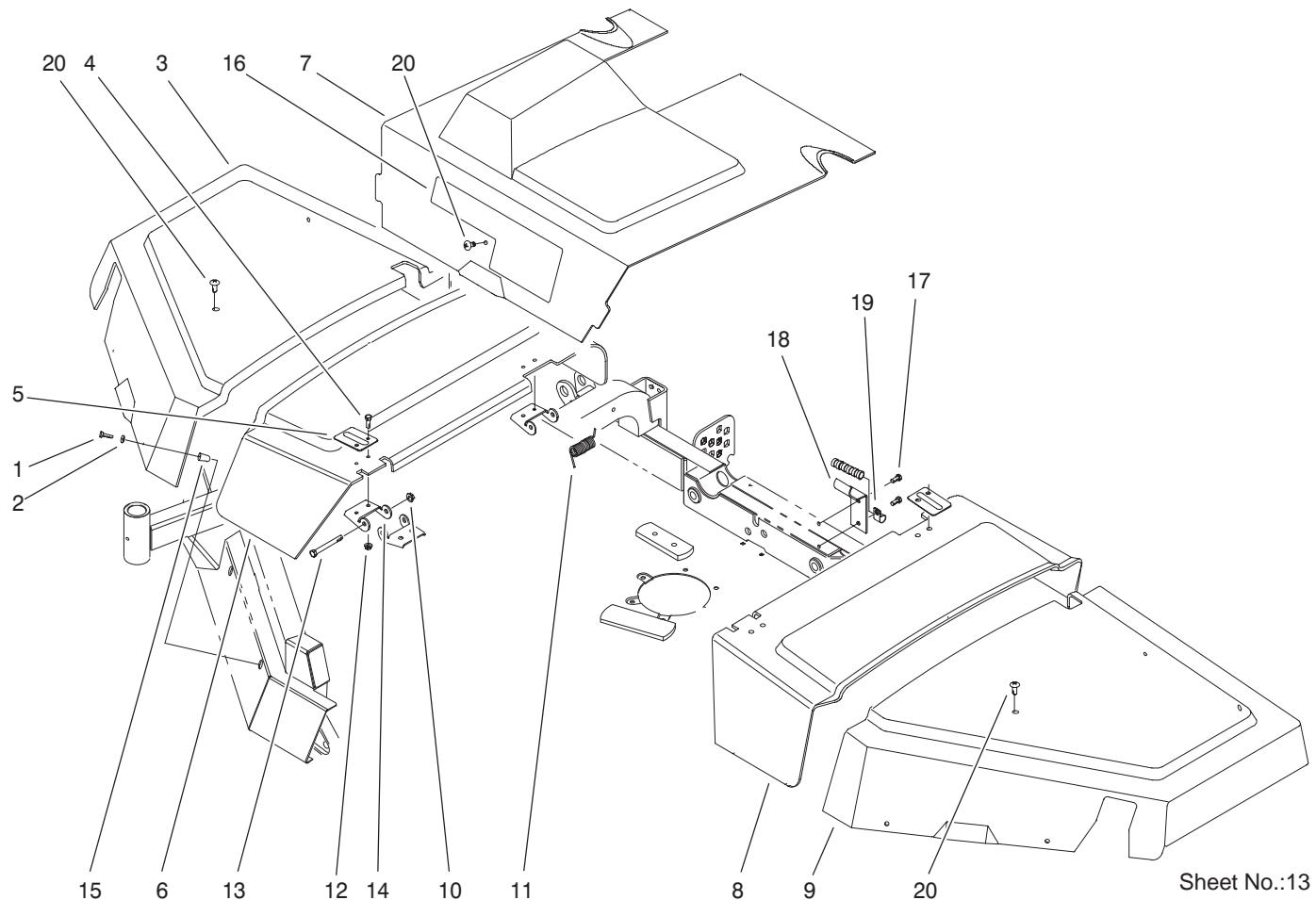


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## Hydraulics Assembly

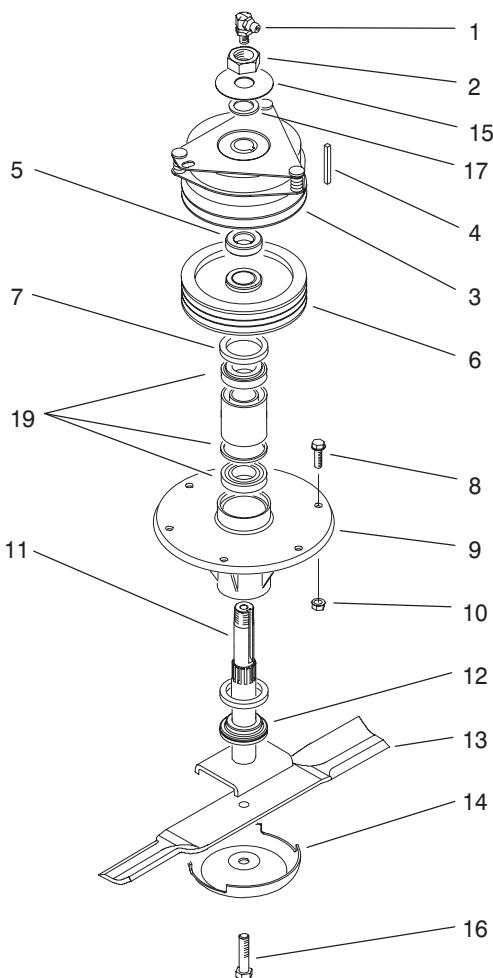
Ref. No.	Part No.	Qty.	Description
1	340-70	6	Locknut-Bulkhead
2	86-2480	1	RH Cylinder Tube ASM
3	86-2490	1	LH Cylinder Tube ASM
4	86-2470	1	Cylinder Drain Tube ASM
5	86-2460	2	Hose ASM
6	340-87	3	Fitting-Adapter, 45
6:1	237-22	1	O-Ring
6:2	237-42	1	O-Ring
7	86-5460	3	Nipple-Coupler
8	86-2630	2	Spring-Compression
9	84-6403	2	Disc-Orifice
10	86-2450	2	Hose ASM
11	340-77	2	Fitting-HYD, 90°
11:1	237-22	1	O-Ring
11:2	237-42	1	O-Ring
12	86-2440	2	Hose ASM
13	340-166	1	Fitting-Tee, HYD
13:1	237-22	1	O-Ring
14	86-2640	2	Deck Cylinder Tube ASM
15	340-86	2	Fitting-Tee, HYD
15:1	237-22	2	O-Ring
15:2	237-42	1	O-Ring
16	340-2	2	Adapter-Straight, HYD
16:1	237-22	1	O-Ring

Ref. No.	Part No.	Qty.	Description
16:2	237-42	1	O-Ring
17	86-0690	3	Spacer
18	92-5807	2	Retainer-Hardlines
19	86-1420	1	LH Lift Hose ASM



## Covers Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	3250-20	8	Screw-PPH				
2	3256-67	8	Washer-Flat				
3	86-1840	1	Cover-Deck, RH				
4	3234-29	8	Screw-HHF				
5	86-1900-03	4	Plate-Hinge				
6	86-1870	1	Cover-Center, RH				
7	86-1860	1	Cover-Center				
8	86-1880	1	Cover-Center, LH				
9	86-1850	1	Cover-Deck, LH				
10	3296-59	4	Nut-Lock NI				
11	86-1920	2	Spring-Torsion				
12	32128-20	8	Nut-HF				
13	323-15	4	Screw-HH				
14	86-1890-03	4	Hinge				
15	86-0790	8	Insert-Cover				
16	86-0770	1	Decal-Quadfloat				
17	32144-70	2	Screw-HH				
18	86-2660-01	1	Stop-Cover				
19	2412-138	1	R-Clamp				
20	3250-36	3	Screw-PPH				

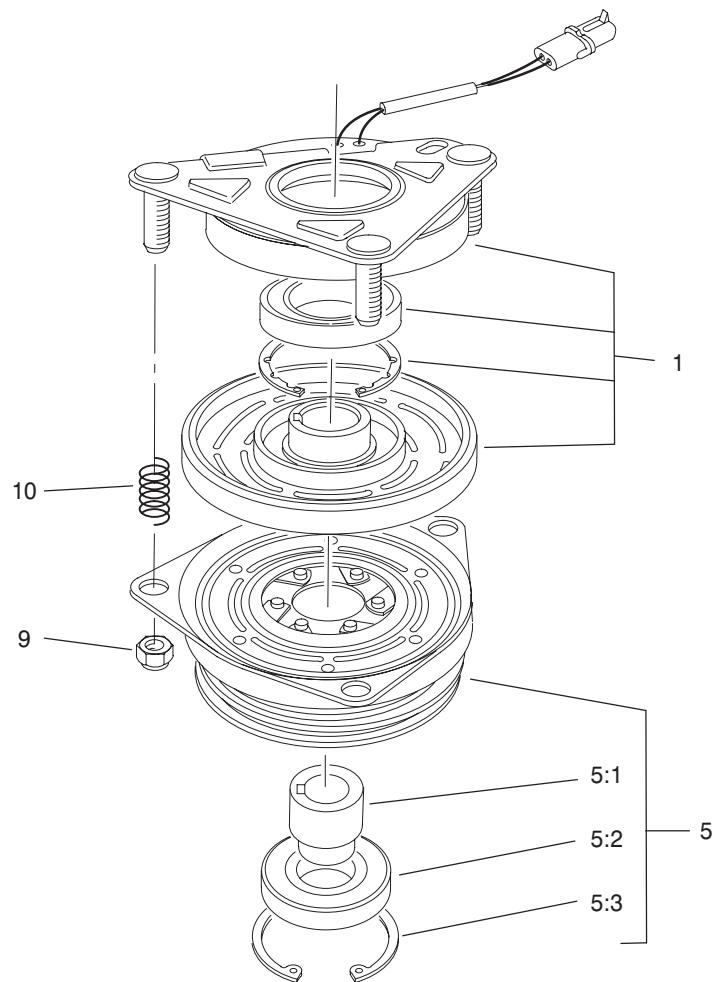


Sheet No.:14

## Clutch Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	302-33	2	Fitting-Grease
2	3296-49	2	Nut-Lock NI
3	100-2559	2	Clutch-Brake, Electric
4	68-3220	2	Stock-Key
5	86-1740	2	Spacer
6	84-0780-01	2	Pulley-Spindle
7	253-154	4	Seal-Oil
8	3234-42	12	Screw-HHF
9	69-1530	2	Housing-Spindle
10	3290-357	12	Nut-Flange, Lock
11	86-2360	2	Shaft-Spindle, Clutch
12	69-6950	2	Spacer-Shaft, Spindle
13	86-0010-03	2	Blade-19"
14	72-9361	2	Cup-Scalp, Anti
15	94-8013	2	Washer-Thrust
16	92-5816	2	Bolt-Blade
17	86-1480	2	Washer
19	71-2530	2	Kit-Bearing/Spacer

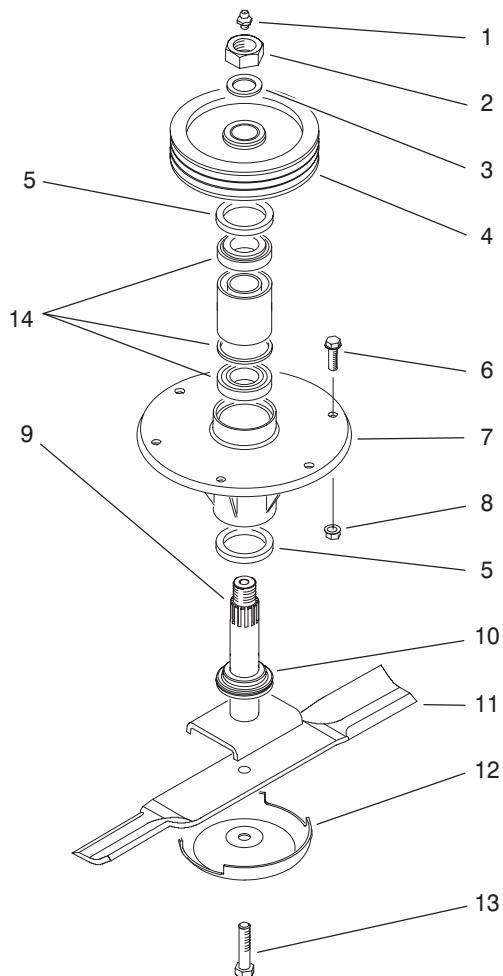
Ref. No.	Part No.	Qty.	Description



Sheet No.:A3  
T-3581

## Electric Clutch Brake No. 100-2559

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	67-7050	1	Field & Rotor ASM				
5	104-2370	1	Armature ASM				
5:1	67-7080	1	Sleeve-Bearing, Armature				
5:2	67-7090	1	Bearing-Armature				
5:3	67-7060	1	Ring-Retaining				
9	3296-6	3	Nut-Lock, NI				
10	44-8320	3	Spring				

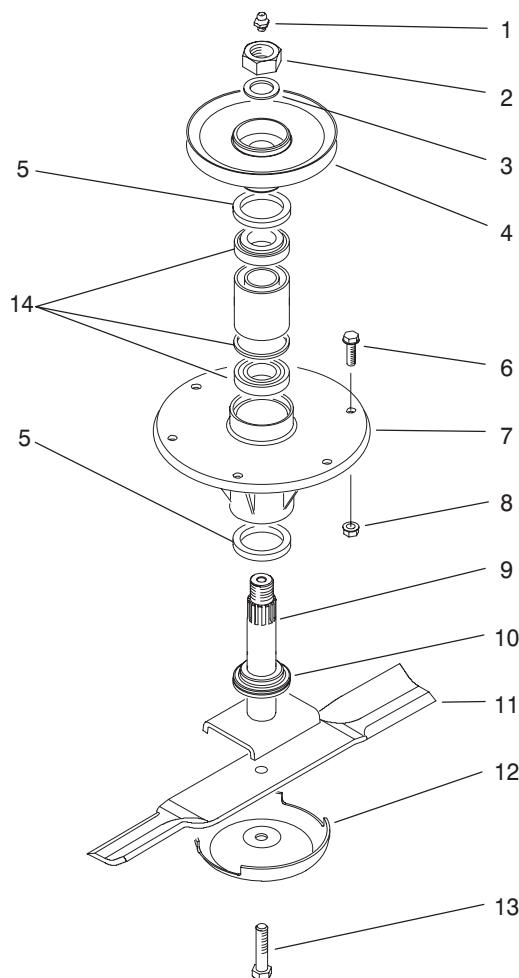


Sheet No.:15

## Center Spindle Assembly

Ref. No.	Part No.	Qty.	Description
1	302-2	1	Fitting-Grease
2	3296-49	1	Nut-Lock NI
3	86-1480	1	Washer
4	84-0780-01	1	Pulley-Spindle
5	253-154	2	Seal-Oil
6	3234-42	6	Screw-HHF
7	69-1530	1	Housing-Spindle
8	3290-357	6	Nut-Flange, Lock
9	86-2340	1	Shaft-Spindle, Center
10	69-6950	1	Spacer-Shaft, Spindle
11	86-0010-03	1	Blade-19"
12	72-9361	1	Cup-Scalp, Anti
13	92-5816	1	Bolt-Blade
14	71-2530	1	Kit-Bearing/Spacer

Ref. No.	Part No.	Qty.	Description



Sheet No.:16

## Wing Spindle Assembly

Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	302-2	4	Fitting-Grease				
2	3296-49	4	Nut-Lock NI				
3	86-1480	4	Washer				
4	104-2354-03	4	Pulley-Spindle				
5	253-154	8	Seal-Oil				
6	3234-42	24	Screw-HHF				
7	69-1530	4	Housing-Spindle				
8	3290-357	24	Nut-Flange, Lock				
9	86-2340	4	Shaft-Spindle, Center				
10	69-6950	4	Spacer-Shaft, Spindle				
11	86-0010-03	4	Blade-19"				
12	72-9361	4	Cup-Scalp, Anti				
13	92-5816	4	Bolt-Blade				
14	71-2530	4	Kit-Bearing/Spacer				

## Maintenance Record

## Maintenance Record

